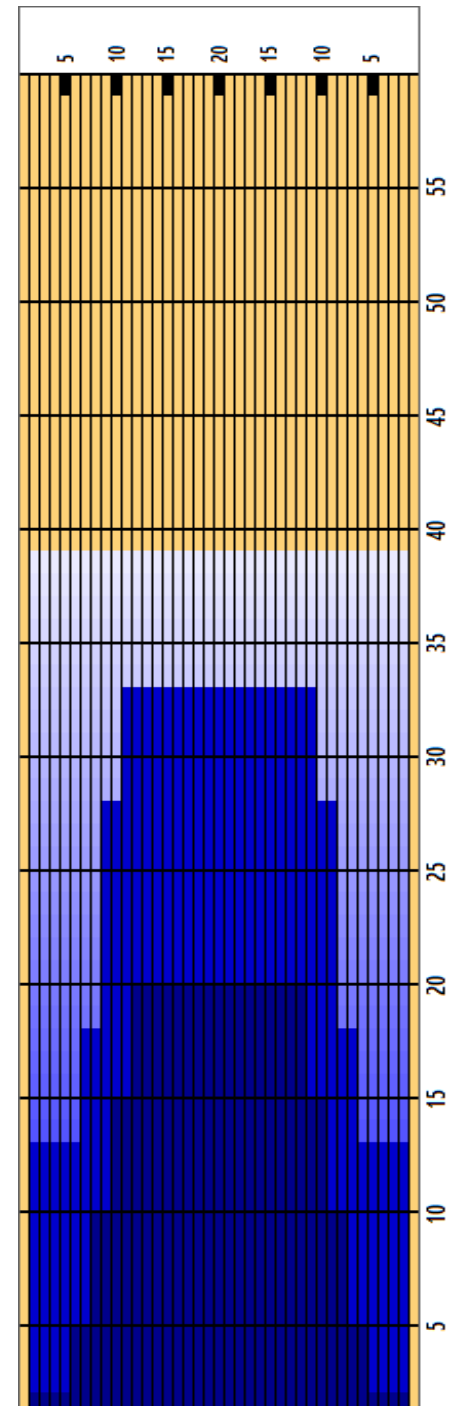


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	11.45 mL	Reverse Oil Total	14.75 mL	Volume Oil Total	26.2 mL
Tank Configuration	A Only	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	A	74	0.0	2.5	2.5	3700
2	6L	6R	1	18	A	29	2.5	5.0	2.5	1450
3	8L	8R	2	18	A	50	5.0	10.1	5.1	2500
4	10L	10R	2	18	A	42	10.1	15.2	5.1	2100
5	12L	12R	2	18	A	34	15.2	20.3	5.1	1700
6	2L	2R	0	18	A	0	20.3	29.0	8.7	0
7	2L	2R	0	22	A	0	29.0	39.0	10.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	39.0	33.0	-6.0	0
2	11L	11R	2	18	A	38	33.0	27.9	-5.1	1900
3	9L	9R	4	18	A	92	27.9	17.7	-10.2	4600
4	7L	7R	2	18	A	54	17.7	12.6	-5.1	2700
5	2L	2R	3	18	A	111	12.6	5.0	-7.6	5550
6	2L	2R	0	14	A	0	5.0	0.0	-5.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.45	1.28	1	1	1.28	3.45

